1 Identification

· Product identifier

· Trade name: 50121 & 50124 World Class DTM Epoxy Primer

· Article number: 50121, 50124

- · Application of the substance / the mixture Coating
- · Details of the supplier of the safety data sheet
- · Manufacturer/Supplier:

SEM Products Inc.

1685 Overview Drive

Rock Hill, SC 29730

803 207 8225

· Information department:

cust_care@semproducts.com : SEM Products,Inc. 1685 Overview Dr. Rock Hill, SC 29730 : phone 1-800-831-

1122, M - TH 7am - 4pm EDT

· Emergency telephone number: CHEMTREC 1-800-424-9300

2 Hazard identification

· Classification of the substance or mixture



GHS02 Flame

Flammable Liquids - Category 2

H225 Highly flammable liquid and vapour.



Skin Irritation - Category 2

Eye Irritation - Category 2A

Skin Sensitizer - Category 1

Specific Target Organ Toxicity - Single Exposure -

Category 3

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H335 May cause respiratory irritation.

· Label elements

- GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
- · Hazard pictograms





GHS02

GHS07

- · Signal word Danger
- · Hazard-determining components of labeling:

ACETOACETATE RESIN

Talc

4-chloro-alpha, alpha, alpha-trifluorotoluene

EPOXY RESIN

Fluorosufactant

(Contd. on page 2)

Trade name: 50121 & 50124 World Class DTM Epoxy Primer

(Contd. of page 1)

· Hazard statements

H225 Highly flammable liquid and vapour.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H335 May cause respiratory irritation.

· Precautionary statements

P210	Keep away from hear	t, hot surfaces, sparks,	open flames and other	ignition sources. No

smoking.

P240 Ground and bond container and receiving equipment.

P241 *Use explosion-proof [electrical/ventilating/lighting] equipment.*

P242 *Use non-sparking tools.*

P243 Take actions to prevent static discharges.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P264 Wash thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing should not be allowed out of the workplace. P280 Wear protective gloves/protective clothing/eye protection/face protection.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water

[or shower].

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P312 Call a poison center/doctor if you feel unwell.

P321 Specific treatment (see on this label).

P362+P364 Take off contaminated clothing and wash it before reuse. P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P370+P378 *In case of fire: Use for extinction: CO2, powder or water spray.* P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P403+P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

· Classification system:

· NFPA ratings (scale 0 - 4)



Health = 2Fire = 3Reactivity = 0

· HMIS-ratings (scale 0 - 4)



2 Health = 2 Fire = 3

Trade name: 50121 & 50124 World Class DTM Epoxy Primer

(Contd. of page 2)

3 Composition/Information on ingredients

- · Chemical characterization: Mixtures
- · Description:

Mixture: consisting of the following components.

Weight percentages

· Dangerous	· Dangerous components:		
7727-43-7	barium sulphate, natural	10-30% w/w	
67-64-1	acetone	10-30% w/w	
	ACETOACETATE RESIN	10-30% w/w	
14807-96-6	Talc	≥10-≤13% w/w	
110-43-0	heptan-2-one	≥5-<10% w/w	
	4-chloro-alpha,alpha,alpha-trifluorotoluene	1-5% w/w	
25036-25-3	EPOXY RESIN	1-5% w/w	
1330-20-7	xylene	0.5-1.5% w/w	
	Fluorosufactant	≥0.1-<1% w/w	

4 First aid measures

- · Description of first aid measures
- · After inhalation:

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

- · After skin contact: Immediately wash with water and soap and rinse thoroughly.
- · After eye contact:

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

- · After swallowing: If symptoms persist consult doctor.
- · Information for doctor:
- · Most important symptoms and effects, both acute and delayed No further relevant information available.
- · Indication of any immediate medical attention and special treatment needed No further relevant information available.

5 Firefighting measures

- · Extinguishing media
- · Suitable extinguishing agents:

CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- · For safety reasons unsuitable extinguishing agents: Water with full jet
- · Special hazards arising from the substance or mixture No further relevant information available.
- · Advice for firefighters
- · Protective equipment: No special measures required.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures Wear protective equipment. Keep unprotected persons away.

(Contd. on page 4)



Trade name: 50121 & 50124 World Class DTM Epoxy Primer

(Contd. of page 3)

- · Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- · Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust). Ensure adequate ventilation.

· Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

- · Handling:
- · Precautions for safe handling No special measures required.
- · Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

- · Conditions for safe storage, including any incompatibilities
- · Storage:
- · Requirements to be met by storerooms and receptacles: Store in a cool location.
- · Information about storage in one common storage facility: Not required.
- · Further information about storage conditions:

Keep receptacle tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

 \cdot *Specific end use*(s) *No further relevant information available.*

8 Exposure controls/Personal protection

- · Additional information about design of technical systems: No further data; see item 7.
- · Control parameters

· Components with limit values that require monitoring at the workplace:

7727-43-7 barium sulphate, natural

EL Long-term value: 10* 3** mg/m³ *total dust, **respirable fraction

EV Long-term value: 10 mg/m³

total dust

67-64-1 acetone

EL Short-term value: 500 ppm Long-term value: 250 ppm EV Short-term value: 750 ppm Long-term value: 500 ppm

110-43-0 heptan-2-one

EL Long-term value: 50 ppm

EV Long-term value: 115 mg/m³, 25 ppm

(Contd. on page 5)

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Trade name: 50121 & 50124 World Class DTM Epoxy Primer

(Contd. of page 4)

1330-20-7 xylene

EL Short-term value: 150 ppm Long-term value: 100 ppm

EV Short-term value: 650 mg/m³, 150 ppm Long-term value: 435 mg/m³, 100 ppm

- · Additional information: The lists that were valid during the creation were used as basis.
- · Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

· Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· Protection of hands:

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:



Tightly sealed goggles

9 Physical and chemical properties

- · Information on basic physical and chemical properties
- · General Information
- · Appearance:

Form: Liquid

Color: According to product specification

· Odor: Characteristic
· Odor threshold: Not determined.

(Contd. on page 6)



Trade name: 50121 & 50124 World Class DTM Epoxy Primer

	(Contd. of page
pH-value:	Not determined.
Change in condition	
Melting point/Melting range:	Undetermined.
Boiling point/Boiling range:	55.8-56.6 °C
Flash point:	-19 °C
Flammability (solid, gaseous):	Not applicable.
Ignition temperature:	465 °C
Decomposition temperature:	Not determined.
Auto igniting:	Product is not selfigniting.
Danger of explosion:	In use, may form flammable/explosive vapour-air mixture.
Explosion limits:	
Lower:	2.6 Vol %
Upper:	13 Vol %
Vapor pressure at 20 °C:	233 hPa
Density at 20 °C:	1.54573 g/cm³
Relative density	Not determined.
Vapor density	Not determined.
Evaporation rate	Not determined.
Solubility in / Miscibility with	
Water:	Not miscible or difficult to mix.
Partition coefficient (n-octanol/wat	t er): Not determined.
Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
Solvent content:	
Organic solvents:	27.3 %
VOC content:	9.28 %
	211.1 g/l / 1.76 lb/gl
Solids content:	72.8 %
Other information	No further relevant information available.

10 Stability and reactivity

- · Reactivity No further relevant information available.
- · Chemical stability
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Possibility of hazardous reactions No dangerous reactions known.
- · Conditions to avoid No further relevant information available.
- · Incompatible materials: No further relevant information available.
- · Hazardous decomposition products: No dangerous decomposition products known.

Trade name: 50121 & 50124 World Class DTM Epoxy Primer

(Contd. of page 6)

11 Toxicological information

- · Information on toxicological effects
- · Acute toxicity:
- · LD/LC50 values that are relevant for classification:

7779-90-0 trizinc bis(orthophosphate)

Oral LD50 >5,000 mg/kg (rat)

- · Primary irritant effect:
- · on the skin: Irritant to skin and mucous membranes.
- · on the eye: Irritating effect.
- · Sensitization: Sensitization possible through skin contact.
- · Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations: Irritant

· Carcinogenic categories

· IARC (Inter	national Agency for Research on Cancer)	
13463-67-7	titanium dioxide	2B
14807-96-6	Talc	3
1330-20-7		3
	Carbon black	2B
108-88-3	toluene	3
	2-butoxyethanol	3
100-41-4	ethylbenzene	2B

· NTP (National Toxicology Program)

None of the ingredients is listed.

12 Ecological information

- · Toxicity
- · Aquatic toxicity: No further relevant information available.
- · Persistence and degradability No further relevant information available.
- · Behavior in environmental systems:
- · Bioaccumulative potential No further relevant information available.
- · Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes:

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

- · Results of PBT and vPvB assessment
- · PBT: Not applicable.
- · vPvB: Not applicable.
- · Other adverse effects No further relevant information available.

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Trade name: 50121 & 50124 World Class DTM Epoxy Primer

(Contd. of page 7)

13 Disposal considerations

- · Waste treatment methods
- · Recommendation:

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- · Uncleaned packagings:
- · Recommendation: Disposal must be made according to official regulations.

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	Transpo	ort inta	ormat	เดท
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-	UII	-1 V	um	1761

· DOT, TDG, IMDG, IATA

UN1263

· UN proper shipping name

Paint

 $\cdot TDG$

1263 Paint, ENVIRONMENTALLY HAZARDOUS, special provision

640D

· IMDG, IATA

PAINT

- · Transport hazard class(es)
- $\cdot DOT$



· Class

3 Flammable liquids

· Label

· TDG (Transport dangerous goods):





· Class

3 Flammable liquids

· Label

· IMDG, IATA



· Class

3 Flammable liquids

· Label

3

· Packing group

· DOT, TDG, IMDG, IATA

II

· Environmental hazards:

· Marine pollutant:

No

· Special marking (TDG):

Symbol (fish and tree)

 $\cdot \textit{Special precautions for user}$

Warning: Flammable liquids

(Contd. on page 9)

Reviewed on 06/20/2017 Printing date 03/21/2018

Trade name: 50121 & 50124 World Class DTM Epoxy Primer

	(Contd. of page
· EMS Number:	F-E,S-E
· Stowage Category	B
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	r Not applicable.
· Transport/Additional information:	Tion application.
· DOT	
· Quantity limitations	On passenger aircraft/rail: 5 L
~ ,	On cargo aircraft only: 60 L
· TDG	
· Excepted quantities (EQ)	Code: E2
	Maximum net quantity per inner packaging: 30 ml
	Maximum net quantity per outer packaging: 500 ml
· IMDG	
· Limited quantities (LQ)	5L
· Excepted quantities (EQ)	Code: E2
	Maximum net quantity per inner packaging: 30 ml
	Maximum net quantity per outer packaging: 500 ml
· UN ''Model Regulation'':	UN 1263 PAINT, SPECIAL PROVISION 640D, 3,
	ENVIRONMENTALLY HAZARDOUS

15 Regulatory information

67-64-1 acetone 14807-96-6 Talc

- · Safety, health and environmental regulations/legislation specific for the substance or mixture
- · Sara

Sura			
· Section 355 (extremely hazardous substances):			
None of the	None of the ingredient is listed.		
· Section 313 (Specific toxic chemical listings):			
7727-43-7	barium sulphate, natural		
14807-96-6	Talc		
7779-90-0	trizinc bis(orthophosphate)		
1314-13-2	zinc oxide		
1330-20-7	xylene		
71-36-3	butan-1-ol		
	Acrylic Resin		
108-88-3	toluene		
111-76-2	2-butoxyethanol		
100-41-4	ethylbenzene		
· TSCA (Toxic Substances Control Act):			
13463-67-7	titanium dioxide		
7727-43-7	barium sulphate, natural		

(Contd. on page 10)

Trade name: 50121 & 50124 World Class DTM Epoxy Primer

	(Contd. of page
	heptan-2-one
	trizinc bis(orthophosphate)
	4-chloro-alpha,alpha,trifluorotoluene
	EPOXY RESIN
1314-13-2	zinc oxide
1330-20-7	·
71-36-3	butan-1-ol
51274-00-1	YELLOW IRON OXIDE
1333-86-4	Carbon black
108-88-3	toluene
111-76-2	2-butoxyethanol
100-41-4	ethylbenzene
· Canadian sı	ibstance listings:
· Canadian D	omestic Substances List (DSL)
13463-67-7	titanium dioxide
7727-43-7	barium sulphate, natural
67-64-1	acetone
14807-96-6	Talc
110-43-0	heptan-2-one
7779-90-0	trizinc bis(orthophosphate)
98-56-6	4-chloro-alpha,alpha,alpha-trifluorotoluene
25036-25-3	EPOXY RESIN
1314-13-2	zinc oxide
1330-20-7	xylene
71-36-3	butan-1-ol
51274-00-1	YELLOW IRON OXIDE
1333-86-4	Carbon black
108-88-3	toluene
111-76-2	2-butoxyethanol
100-41-4	ethylbenzene
· Canadian Iı	ngredient Disclosure list (limit 0.1%)
	ingredients is listed.
· Canadian Iı	ngredient Disclosure list (limit 1%)
67-64-1 d	
110-43-0	neptan-2-one
1314-13-2	•

• GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS). (Contd. on page 11)

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according to HPR, Schedule 1

Printing date 03/21/2018 Reviewed on 06/20/2017

Trade name: 50121 & 50124 World Class DTM Epoxy Primer

(Contd. of page 10)

· Hazard pictograms





GHS07 GHS02

· Signal word Danger

· Hazard-determining components of labeling:

ACETOACETATE RESIN

4-chloro-alpha,alpha,alpha-trifluorotoluene

EPOXY RESIN Fluorosufactant

· Hazard statements

H225 Highly flammable liquid and vapour.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H335 May cause respiratory irritation.

· Precautionary statements

· I recumionary s	tuenens
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
D2 40	O .
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof [electrical/ventilating/lighting] equipment.
P242	Use non-sparking tools.
P243	Take actions to prevent static discharges.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P303+P361+P3	353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water
	[or shower].
D204 + D240	IE INITALED. Down on a second of final air and have a suffered by for home which

IF INHALED: Remove person to fresh air and keep comfortable for breathing. P304+P340

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P312 Call a poison center/doctor if you feel unwell.

P321 Specific treatment (see on this label).

P362+P364 Take off contaminated clothing and wash it before reuse. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P337+P313 If eye irritation persists: Get medical advice/attention.

P370+P378 *In case of fire: Use for extinction: CO2, powder or water spray.* P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P403+P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.



Trade name: 50121 & 50124 World Class DTM Epoxy Primer

(Contd. of page 11)

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Department issuing SDS: Environment protection department.
- · Contact: Rita Joiner (rjoiner@semproducts.com)
- · Date of preparation / last revision 03/21/2018/9
- · Abbreviations and acronyms:

ICAO: International Civil Aviation Organisation

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative

* Data compared to the previous version altered.